

RECEIVING Report

Date: 13/8/9Batch No: M66564Supplier: FU70561CDart P/O: 20836

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection Jan 13/03-15 N/A
 Work Order Jan 13/03-15 N/A
 N/A
 N/A
 N/A

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 CT

Production/Admin:

Date 13/8/9

Received/Costing

Initial Location

Purchase Order Receipt Listing

Friday, August 09, 2013 9:26:33 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO20836 Receipt Dates from 8/9/2013 to 8/9/2013 All Line Item Types
All Item ID/GL/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp	Project ID Req	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
PO20836	1	VC-COP001	Thyssenkrupp Materials CA Ltd	M6061T6718.000W.1 f 25	8/12/2013	8/9/2013	20.0000	\$14.21	0.0000	0	\$284.26
CAD	No		6061-T6 RD Tube f 8.00 X.125W m126564		20.00000	DESI02		\$284.26	0.0000	0	

Total Received Quantity:
Total Qty to Inspect (PO U/M):
Total Reject Quantity:
Total Receipt Value:
Total Balance Due Quantity:

20.0000
0.0000
0.0000
\$284.26
0.0000

Dan

B I L L O F L A D I N G

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 835320
Ship Date 08Aug13 at 13:52 From PFW
Probill
Via VIM DELIVERY RUSHHHH
FOB CONCORD
Frt PREPAID
Route 0-0 Manifest
Vhicle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-593752- 1 Your PO # 20836
ALUMINUM TUBE 6061-T6511
8.00" OD x .125" WALL X 240.0000"
CUT TO 156.00 INCHES +.125/-0.00 SHIP DROP

Heat Number Tag No
21456881 205547

MTR

Quantity	PCS	Wt LBS
20 FT	1	73

Tags	PCS	LBS
TOTAL: 1	1	73

Heat Number
21456881

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL OF 1 PKG GR.W. 73 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.
ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY.
RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT
MERCandise MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

THYSSENKRUPP MATERIALS NA

PORel 20836

DART AEROSPACE
ALUMINUM TUBE 6061-T6511
8.00" OD x 1.25" WALL X 240.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-835320-001
8Aug13
Pg 1/2

Sapa

Sapa Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA

17929-0187

Sapa Extrusions Inc., a Subsidiary of Sapa AB
Invoice To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

ATTN: ACCOUNT PAYABLE

CONCORD, ON L4K 5C6

Ship To Customer

THYSSENKRUPP MATERIALS NA INC
2821 LANGSTAFF ROAD

CONCORD, ON L4K 5C6

Sale Order Number	Line No.	Customer P/N	Cert Number	Page	
				SAPAB04236	Page
110610491	3	PFC-249329-003	23-JUL-13	23-JUL-13	1 of 2

188015

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this certified inspection report. Remainder is Aluminum.

Signature And Date

William Martin III
Tech/Quality Manager

23-JUL-13

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a nominal contaminant in aluminum alloys and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in part or in full without prior written approval of our Quality Assurance Dept.

Quantities per Lot / Packages

Package Number	Description	Quantity	Aluminum		Others		Weight	
			Min.	Max.	Min.	Max.	Min.	Max.
G12-PKG11994811		2145681	9	PCs	672	657		
G12-PKG11994814		2145681	9	PCs	672	657		
G12-PKG11994840		2145681	9	PCs	672	657		

Composition Limits

Element	Si		Mn		Cu		Ni		Cr		Al		Zn	
	Max	Min	Max	Min	Max	Min	Max	Min	Max	Min	Max	Max	Min	Max
Alloy	0.40	0.30	0.70	0.15	0.40	—	0.15	0.80	1.20	0.04	0.35	—	0.25	

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

ALUMINUM TUBE 6061-T651¹¹
8.00" OD x 1.25" WALL X 240.0000"

PART NO.

PO/Rel 20836

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by: _____

BL PHC-835320-001

8Aug13
Pg 2/2

Sapra * Sepa Industrial Extrusions 53 ROTTSTVILLE STREET CRESSONA, PA 17929-0187

Certified Inspection Report

Sales Order Number	Line No.	Customer PO	Cert Number	Page
1100619491	3	PSC-249329-003	SAPRA04236	2 of 2
			Cert Creation Date	23-JUL-13
			Cert Print Date	23-JUL-13

Test Code	SI	Fe	C	Mn	Al	Others Recd	Others Testd
4030474	0.71	0.36	0.26	0.06	0.93	0.06	—
6061	—	0.15	—	—	0.05	—	0.15

Composition Results

Test Code	UTS - L	TYS - L	EL40D-Long
4030474	KSI	KSI	PCU
6061	—	—	—
TEST	—	—	—

Test Code	UTS - L	TYS - L	EL40D-Long
4030474	245681	1	40.7
6061	—	—	—
TEST	—	—	—

Cert Notes

Products manufactured with a T651 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All mill finish above produced at Sepa Industrial Extrusions company with Directive 2011/65/EU (MnS 2) with the exception of 6342 alloy.

In accordance with EN 10204 Inspection Certificate Type 3.1

Melted in the USA or Other Qualified Countries as defined by IWFARS 225.872.1

Made in USA



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO20836**

Purchase Order Date 07/08/2013

PO Print Date 07/08/2013

Page Number 1 of 1

Order From : VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: Yours ppd
Ship Acct:

Buyer Michael Gregoire
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB Destination-Collect

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
		Line Comments	Promise Date				
		Delivery Comments					
1	M6061T6T8.000W.125	6061-T6 RD Tube 8.00 X.125W	12/08/2013		20.00	\$14.60	\$292.00
			Yes 12/08/2013		f		

NOTE

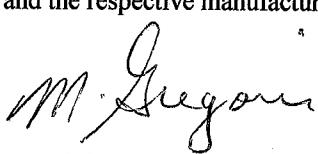
Material 6061T6 or 6061T62 or 6061T6511 tubing per WW-T-700/6 or AMS 4080 or AMS 4082 or QQ-A-200/8 or QQ-A-225/8


Line Total: \$292.00

PO Total: \$292.00

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
 No substitution or deviation without consent.
 Certificate of Conformity or Material Certification required - YES NO
 PST# 6122-5207

Change Nbr: 1 Change Date: 07/08/2013


M. Gregoire